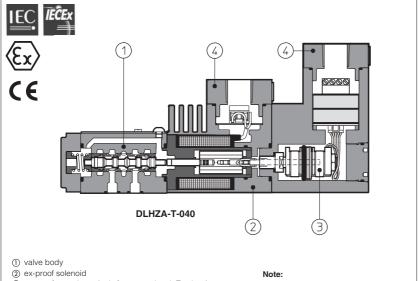


Explosion-proof solenoid valves

on/off and proportional controls - ATEX, IECEx or Rostechnadzor Russian certification



- (3) ex-proof transducer (only for proportional -T valves)
- (4) threaded connections for cable clamp or conduit pipe

For ex-proof proportional valves with integral digital drivers, see table $\bf F600$ On/off and proportional valves equipped with explosion-proof solenoids available with following certifications and protection modes:

Solenoids group II for surface plants with gas, vapours and dust environment

• ATEX 94/9/EC

Ex II 2 GD Ex d IIC T6/T4/T3,

- Ex tD A21 IP67 category 2, zone 1, 2, 21 & 22
 IECEx worldwide recognized safety
- certification, Ex d IIC T6/T4/T3, Ex tD A21 IP67
- Rostechnadzor Russian Certification Ex d IIC T6/T4/T3

Solenoids group I for surface, tunnels or mining plants
• ATEX 94/9/EC, Ex I M2 Ex d I

- IECEx, EX d I Mb

The solenoid case is designed to contain the possible explosion which could be caused by the presence of the gas mixture inside the thus avoiding dangerous housing, propagation in the external environment. They are also designed to limit the external temperature according to the certified class to avoid the self ignition of the explosive mixture present in the environment. DHA and DLOH valves conform to **SIL 3** safety level (TÜV approved). These solenoids are applied to hydraulic valves for application in explosionhazardous environments.

1 EXPLOSION PROOF SOLENOIDS: MAIN DATA

| SOLENOID TYPE | | PROPO without transducer | RTIONAL with transducer | ON-OFF | | | | | | |
|------------------|-------------------------|---|----------------------------|---|--|--|--|--|--|--|
| | Group II, ATEX | OZA-A | OZA-T | OA | | | | | | |
| Solenoid code | Group II, IECEx | OZAI-A | OZAI-T | OAI | | | | | | |
| | Group I, ATEX (mining) | OZAM-A | OZAM-T | OAM | | | | | | |
| | Group II, Rostechnadzor | OZA/RU-A | OZA/RU-T | OA/RU | | | | | | |
| Voltage | VDC ±10% | 12 DC, 24 DC | 12 DC | 12DC, 24DC, 28DC, 48DC, 110DC, 125DC, 220DC | | | | | | |
| code | VAC 50/60 Hz ±10% | - | - | 12AC, 24AC, 110AC, 230AC (1) | | | | | | |
| Power co | nsumption | 35 | 5W | 8W | | | | | | |
| Coil insula | ation | Class H | | | | | | | | |
| Protection | n degree | IP 67 According to IEC 144 when correctly coupled with the relevant cable gland SP-PA*, see section 26 | | | | | | | | |
| Duty facto | or | 100% | | | | | | | | |
| Mechanic | cal construction | Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 60079-1: 2007 | | | | | | | | |
| Cable ent | trance and wiring | Internal terminal board for cable connection Threaded connection for cable entrance, vertical (standard) or Horizontal (option /O). See section 6 for cable gland | | | | | | | | |

⁽¹⁾ For alternating current supply a rectifier bridge is provided built-in the solenoid

2 EXPLOSION PROOF SOLENOIDS: TEMPERATURE DATA

| SOLENOID TYPE | | | RTIONAL out transducer) | ON/OFF | | | | | | |
|---------------------|---------------------------|------------------|----------------------------|------------------|-----------------------|--|--|--|--|--|
| Method of pro | tection | Ex d | | | | | | | | |
| Temperature of | class (only for Group II) | T4 | T3 (option /7) | T6 | T4 (option /7) | | | | | |
| Surface temperature | Group II, ATEX and IECEx | ≤135 °C | ≤ 200 °C | ≤ 85 °C | ≤135 °C | | | | | |
| | Group I, ATEX (mining) | | 150 |) ℃ | | | | | | |
| | Rostechnadzor | ≤135 °C | ≤ 200 °C | ≤ 85 °C | ≤135 °C | | | | | |
| Ambient temperature | Group II, ATEX and IECEx | -40 ÷ +40 °C (2) | -40 ÷ +70 °C (2) | -40 ÷ +45 °C (2) | -40 ÷ +70 °C (2) | | | | | |
| | Group I, ATEX (mining) | -20 ÷ | +60 | -20 ÷ +70 | | | | | | |
| | Rostechnadzor | -40 ÷ +40 °C | -40 ÷ +70 °C | -40 ÷ +45 °C | -40 ÷ +70 °C | | | | | |

⁽²⁾ The Group II solenoids are certified according to ATEX and IECEx for minimum ambient temperature -40°C. In case the complete valve must withstand with minimum ambient temperature of -40°C, select /BT in the model code

3 CERTIFICATIONS

In the following are resumed the valves marking according to ATEX Group I, ATEX and IECEx Group II, Rostechnadzor certifications.

3.1 GROUP II. ATEX

 $\langle E_{\rm X} \rangle$

= ATEX identification for explosive atmospheres equipments

ш

= Group II for surfaces plants = High protection (equipment category)

GD = For gas, vapours and dust

Ex d = Flame proof housing

IIC = Gas group

T6/T4/T3 = Temperature class of solenoid surface

Gb = Equipment protection level, high level protection for explosive Gas atmospheres

Ex tb = Equipment protection by enclosure "tb"

IIIC = Suitable for conductive dust (applicable also IIIB and/or IIIA)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

IP67 = Protection degree

Zone 1 (gas) and 21 (dust) = Possibility of explosive atmosphere during normal functioning

Zone 2 (gas) and 22 (dust) = Low probability of explosive atmosphere

Marking according to Atex Directive

Notified body and certificate number

3.2 GROUP II, IECEx

Ex d = Equipment for explosive atmospheres, flame proof housing

IIC = Gas group

T6/T4/T3 = Temperature class of solenoid surface

tb = Dust igniction protection

IIIC = Suitable for conductive dust (applicable also IIIB and/or IIIA)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

IP67= Protection degree

EXAMPLE OF NAMEPLATE MARKING

EXAMPLE OF NAMEPLATE MARKING

⟨£x⟩ II 2GD Exd IIC

Ex th IIIC T

C € 0722 CESI 02 ATEX 014 Supply

connect by cable suitable for temp.≥

]℃

Gb

 \bigcirc

Ηz

]°C _{T-783}

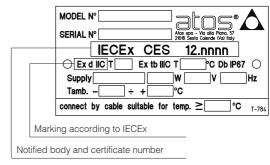
°C Db IP67

]w[

MODEL Nº

SERIAL Nº

Tamb. -



3.3 GROUP I, ATEX (mining)



EX = ATEX identification for explosive atmospheres equipments

= Group I for mines and surface plants

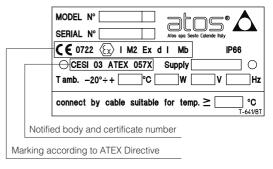
M2 = High protection (equipment category)

d = Flame proof housing

= Gas group (Methane)

Mb = Equipment protection level, high level protection for explosive atmospheres

EXAMPLE OF NAMEPLATE MARKING



3.4 ROSTECHNADZOR

Rostechnadzor certification acknowledges the whole ATEX Directive 94/9/EC

For this reason the solenoids report the ATEX nameplate in addition to the Rostechnadzor one.

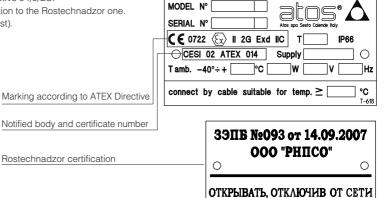
This certification is available only for gas environment (not for dust).

 $\langle \underline{\xi} \underline{x} \rangle$ = ATEX identification for explosive atmospheres equipments

d = Flame proof housingIIC = Gas group

T6/T4/T3 = Temperature class of solenoid surface

EXAMPLE OF NAMEPLATE MARKING



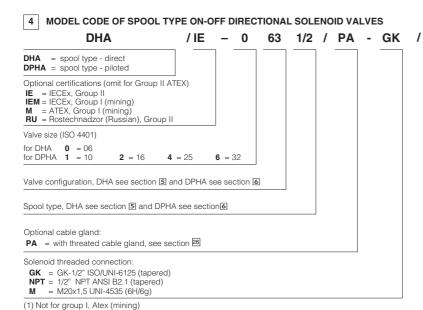
According to EN60079-0 the valves with Atex certification can be coated with a nonmetallic material (for ex. paintened), observing the maximum thickness.

Group IIC = 0,2 mm max



WARNING: service work provided on the valve by the end users or not qualified personnel invalidates the certification

Rostechnadzor certification



7 **24DC** Seals material: omit for NBR (mineral oil & water glycol)

PE = FPM

Low temperature execution: BT = low temperature -40°C (1) Series number Voltage code - see section 1 Options: T = for ambient temperature up to 70°C (not for Group I)

A = solenoid at side of port B (for single solenoid valves)

MV = vertical hand lever (only for DHA) (2)

= horizontal cable entrance (1)

WP = prolongued manual override protected by metallic cap

Only for DPHA:

/D =Internal drain.

=External pilot pressure. =Adjustable chokes (meter-out to the pilot chambers of the main valve).

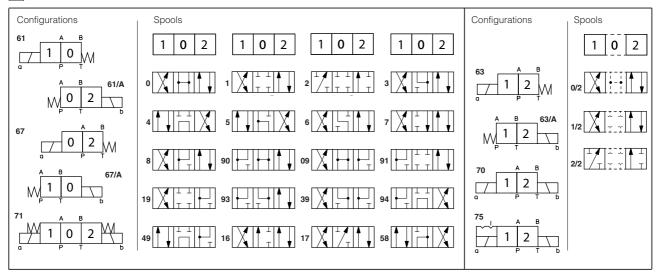
=Adjustable chokes (meter-in to the pilot chambers of the

main valve).
Pilot pressure generator (4 bar on port P)

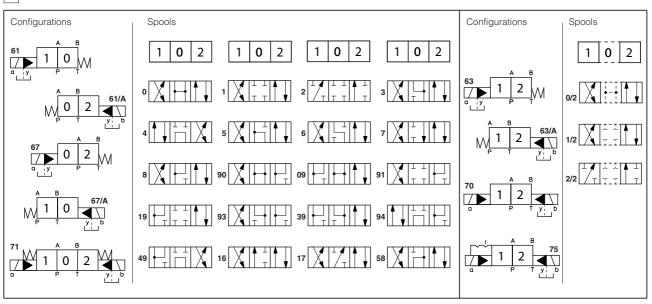
/S = Main spool stroke adjustment (not for DPHA-1).

(2) Available only for DHA, configuration 61, 63, 71 and spool type 0, 0/2, 1, 1P, 1/2, 1/2P, 3, 3P, 4, 7

5 CONFIGURATIONS and SPOOLS for DHA valves

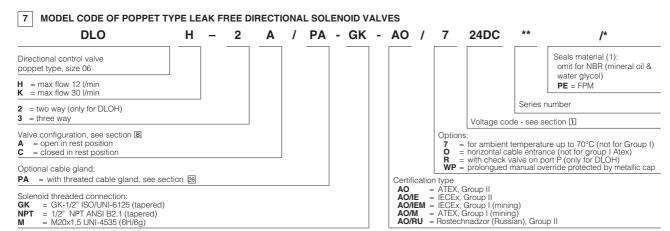


6 CONFIGURATIONS and SPOOLS for DPHA valves



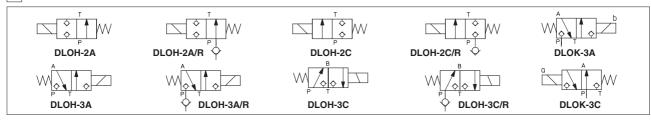
NOTES:

- For DP*-1 are available only spools: 0, 0/2, 1, 1/2, 3, 4, 5, 58, 6, 7
- For DP*-6 are available only spools: 0, 1, 2, 3, 4, 5, 58, 6, 7, 8, 19, 91

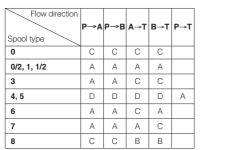


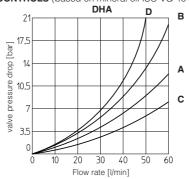
(1) Option /BT = low temperature -40°C also available on request (not for group I Atex -mining-)

8 CONFIGURATION OF DLOH/AO/* AND DLOK/AO/*



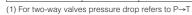
9 Q/Ap DIAGRAMS OF ON/OFF DIRECTIONAL CONTROLS (based on mineral oil ISO VG 46 at 50°C)

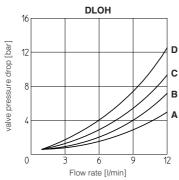


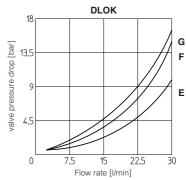


INTERNAL LEAKAGE of DLOH and DLOK less than 5 drops/min (0,36 cm³/min) at max pressure.

| Flow direction Valve type | $P \rightarrow A(1)$ (P $\rightarrow B$) | $A \rightarrow T$ $(B \rightarrow T)$ |
|----------------------------|--|---------------------------------------|
| DLOH-2A | В | - |
| DLOH-2C | С | - |
| DLOH-3A | D | С |
| DLOH-3C | С | Α |
| DLOK-3A | G | F |
| DLOK-3C | F | E |

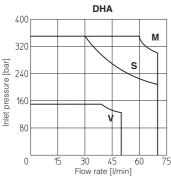




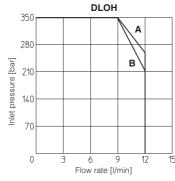


10 OPERATING LIMITS OF ON/OFF DIRECTIONAL CONTROLS (based on mineral oil ISO VG 46 at 50°C)

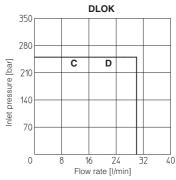
The diagram have been obtained with warm solenoids and power supply at lowest value (V_{nom} -10%). For DHA valves the curves refer to application with symmetrical flow through the valve (i.e. $P \rightarrow A$ and $B \rightarrow T$). In case of asymmetric flow the operating limits must be reduced.



M = Spools 0, 1, 8; **V** = Spools 4, 5. **S** = Spools 0/2,1/2, 3, 6, 7;

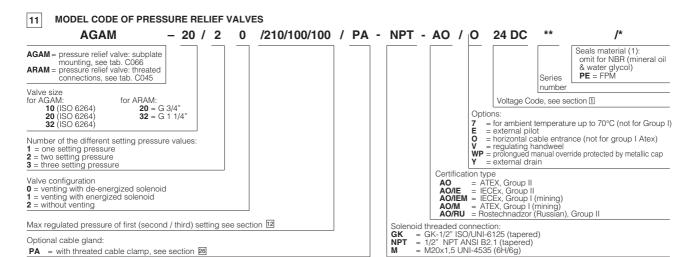


A = DLOH-3A; **B** = DLOH-2A, DLOH-3C.

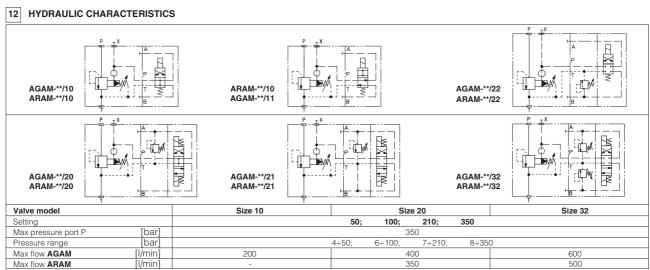


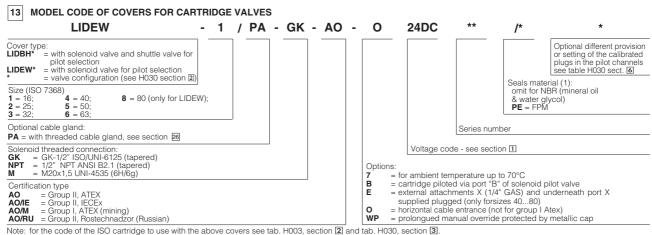
C = DLOK-3A; D = DLOK-3C

10.1 Pressure limits: P, A, B = 350 bar; T = 210 bar



(1) Option $\mbox{/BT} = \mbox{low temperature -} 40^{\circ}\mbox{C}$ also available on request (not for group I Atex -mining-)

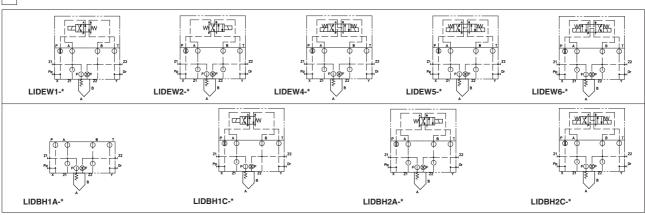




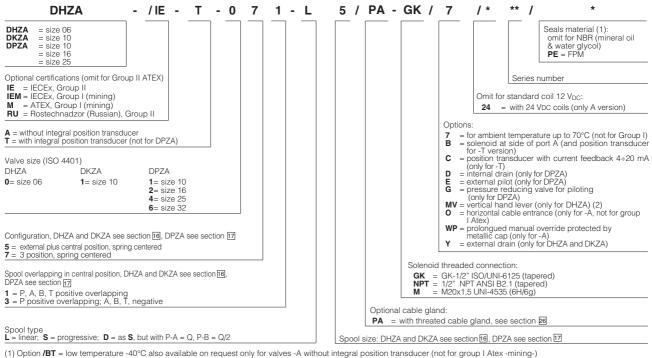
Note: for the code of the ISO cartridge to use with the above covers see tab. H003, section [2] and tab. H030, section [3].

(1) Option /BT = low temperature -40°C also available on request (not for group I Atex -mining-)

14 HYDRAULIC SYMBOLS



15 MODEL CODE OF PROPORTIONAL DIRECTIONAL VALVES



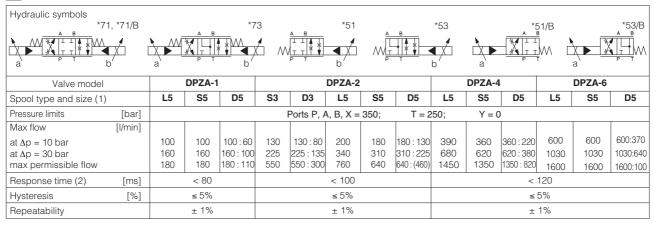
(2) Option /MV available only for DHZA configuration 51, 53, 71, spool type S3, S5, D3, D5, L3, L5

16 HYDRAULIC CHARACTERISTICS of DHZA and DKZA (based on mineral oil ISO VG 46 at 50 °C)

| Hydraulic symbols * B * B * B * B * B * B * B * B * B * | *73, *73/B | | *51 MT T * * b | A B T T T | *53 | *51/B | *53/B | | | | | |
|--|------------|---|---------------------|-------------------|------------|------------|-------------------|------------|--|--|--|--|
| Valve model | | | | DKZA-A DKZA-T | | | | | | | | |
| Spool overlapping | | 1, 3 | 1, 3 | 1, 3 | 1, 3 | 1, 3 | 1, 3 | 1, 3 | | | | |
| Spool type and size (1 |) | L14 | L1 | S2 | S3, L3, D3 | S5, L5, D5 | S3, L3, D3 | S5, L5, D5 | | | | |
| Pressure limits | [bar] | ports P, A, B = 350; T = 160 (250 with external drain /Y) | | | | | | | | | | |
| Δp max P-T [bar] | | | 70 | | | 60 | 4 | 0 | | | | |
| Max flow | [l/min] | | 4.5 | | 47 | 00 | 45 | 00 | | | | |
| at $\Delta p = 10$ bar (P-T) at $\Delta p = 30$ bar (P-T) | | 1 2 | 4,5 8 | 8 | 17 30 | 28 50 | 45 80 | 60 105 | | | | |
| $\max \text{ permissible flow}$ | | 3 | 12 | 21 | 45 | 60 | 90 | 120 | | | | |
| Response time (2) | [ms] | | | < 40 (A) < 20 (T) | | | | | | | | |
| Hysteresis | [%] | | | ≤5% (A) ≤0,2% | (T) | | ≤5% (A) ≤0,2% (T) | | | | | |
| Repeatability | | ± 1% (A) ± 0,1% (T) ± | | | | | ± 1% (A) | ± 0,1% (T) | | | | |

- (1) Additional spools and configurations for -T execution, see table F172.
- (2) Response times at step signal (0%→100%) are measured from 10% to 90% of step value and are strictly referred to the valve regulation.

17 HYDRAULIC CHARACTERISTICS OF DPZA (based on mineral oil ISO VG 46 at 50 °C)

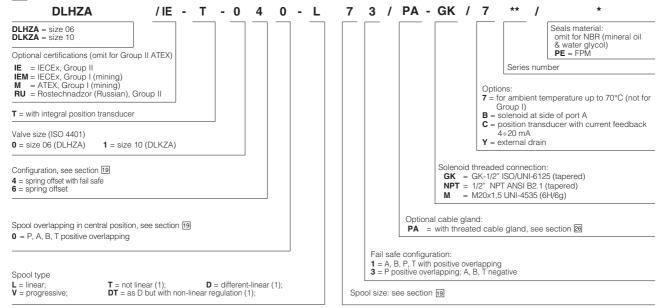


- (1) Additional spools and configurations for -T execution, see table F172.
- (2) Response times at step signal (0%->100%) are measured from 10% to 90% of step value and are strictly referred to the valve regulation.

ELECTRONIC DRIVERS TO BE USED WITH EX-PROOF PROPORTIONAL VALVES

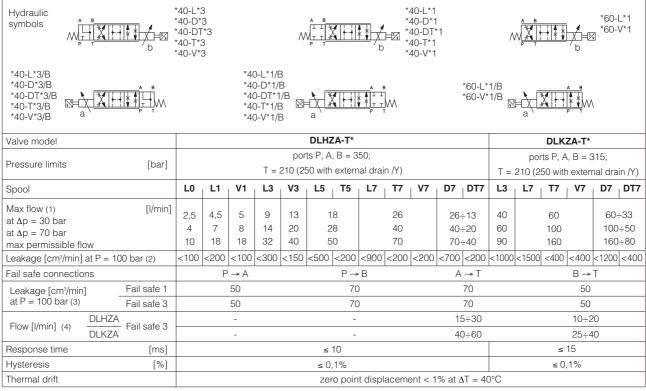
- Atos driver for proportional valves type -A (without transducer): E-ME-AC, see tab. G035
- Atos driver for proportional valves type -T (with transducer): E-ME-T, see tab. G140

18 MODEL CODE OF SERVOPROPORTIONAL VALVES



(1) Spool type D, DT and T are available only for valve with fail safe position DLHZA-*-040 and DLKZA-*-040

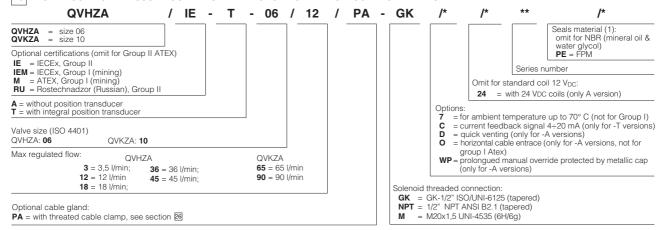
19 HYDRAULIC CHARACTERISTICS (based on mineral oil ISO VG 46 at 50 °C)



Notes:

- Above performance data refer to valves coupled with Atos electronic drivers, see table G140.
- The flow regulated by the directional proportional valves is not pressure compensated, thus it is affected by the load variations. To keep costant the regulated flow under different load conditions, modular pressure compensators are available (see tab. D150).
- (1) For different $\Delta p,$ the max flow is in accordance to the diagrams in section 13.2
- (2) Referred to spool in neutral position and 50°C oil temperature.
- (3) Referred to spool in fail safe position and 50°C oil temperature.
- (4) Referred to spool in fail safe position at $\Delta p = 35$ bar per edge and 50°C oil temperature.

20 MODEL CODE OF PRESSURE COMPENSATED PROPORTIONAL FLOW CONTROL VALVES



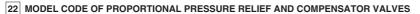
(1) Option /BT = low temperature -40°C also available on request only for valves -A without integral position transducer (not for group I Atex -mining-)

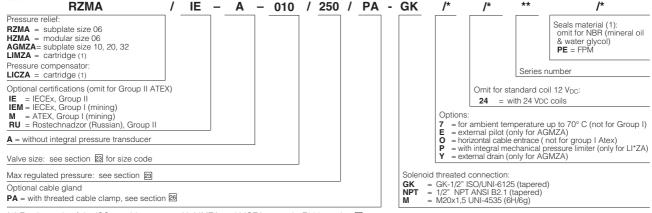
21 HYDRAULIC CHARACTERISTICS (based on mineral oil ISO VG 46 at 50 °C)

| Hydraulic symbols Note: In three-way versions port P is In two-way versions port P mu Port T must always be plugged | st be pluaged. | QVHZ. | | | | V V ¥ | | | | | QVHZA-T QVKZA-T | | | | |
|--|----------------|-------------|---------|---------|----|-----------|----------|----|-----|------|--------------------|-------|---------|-------|---------|
| Valve model | | | QVHZA-A | | | | QVHZA-T | | | | QVKZA-A | | QVKZA-T | | |
| Valve size | | | 06 | | | 06 | | | | 10 | | 10 | | | |
| Max pressure ports P, A, B | [bar] | 210 | | | | | | | | | | | | | |
| Max regulated flow | [l/min] | 3,5 | 12 | 18 | 36 | 45 | 3,5 | 12 | 18 | 35 | 45 | 65 | 90 | 65 | 90 |
| Min regulated flow (1) | [cm³/min] | 15 | 20 | 30 | 50 | 60 | 15 | 20 | 30 | 50 | 60 | 85 | 100 | 85 | 100 |
| Regulating Δp | [bar] | 4 - 6 | | 10 - 12 | | 15 | 4 - 6 10 | | 10 | - 12 | 15 | 6 - 8 | 10 - 12 | 6 - 8 | 10 - 12 |
| Max flow on port A | [l/min] | 40 35 50 55 | | 55 | 50 | | 60 | 70 | 100 | 70 | 100 | | | | |

Above performance data refer to valves coupled with Atos electronic drivers.

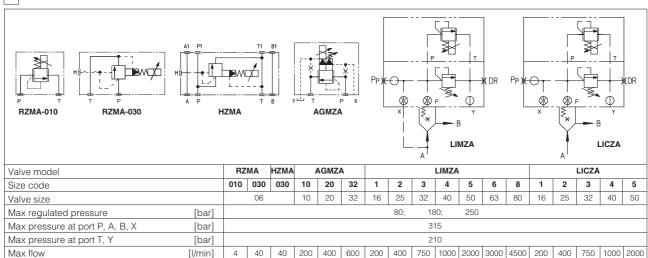
(1) Values are referred to 3-way configuration. In the 2-way configuration, the values of min regulated flow are higher.





- (1) For the code of the ISO cartridge to use with LIMZA and LICZA, see tab. F300 section 2.
- (2) Option /BT = low temperature -40°C also available on request (not for group I Atex -mining-)

23 HYDRAULIC CHARACTERISTICS



24 MODEL CODE OF PROPORTIONAL PRESSURE REDUCING VALVES

Α - 010 / 210 / PA - GK Pressure reducing:

RZGA = subplate size 06 Seals material (1): omit for NBR (mineral oil & water glycol) **PE** = FPM HZGA = modular size 06 KZGA = modular size 10 AGRCZA = subplate size 10, 20 Series number LIRZA = cartridge Optional certifications (omit for Group II ATEX) Omit for standard coil 12 VDC: IE = IECEx, Group II
IEM = IECEx, Group I (mining)
M = ATEX, Group I (mining) 24 = with 24 VDC coils RU = Rostechnadzor (Russian), Group II Options: 7 = for oxions:

= for ambient temperature up to 70° C (not for Group I)

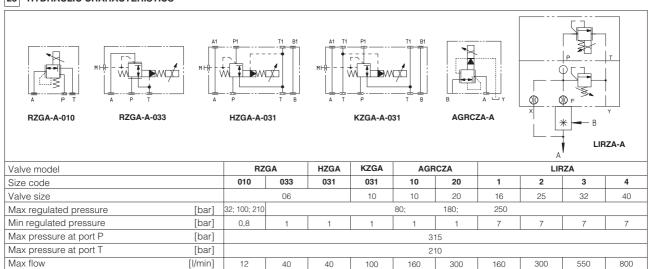
= horizontal cable entrace (not for group I Atex)

= with integral mechanical pressure limiter
(only for AGRCZA and LIRZA)

= with check valve (only for AGRCZA) A = without integral transducer Valve size: see section 25 for size code Max regulated pressure: see section 25 $\begin{array}{lll} \mbox{Solenoid threaded connection:} \\ \mbox{\bf GK} &= \mbox{GK-1/2" ISO/UNI-6125 (tapered)} \\ \mbox{\bf NPT} &= \mbox{1/2" NPT ANSI B2.1 (tapered)} \\ \mbox{\bf M} &= \mbox{M20x1,5 UNI-4535 (6H/6g)} \\ \end{array}$ Optional cable gland **PA** = with threated cable clamp, see section 26

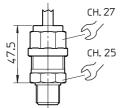
Note: for the code of the ISO cartridge to use with LIRZA, see tab. F300 section 2. (1) Option /BT = low temperature -40°C also available on request (not for group I Atex -mining-)

25 HYDRAULIC CHARACTERISTICS



26 CABLE GLAND

CABLE GLAND SP-PA19/* CABLE GLAND SP-PAM19/* - for valves with mining certification (PG9 - IP67)



The cable glands are available on request certified ATEX according to EN 60079-0 and EN 60079-1. PA19 cable size 7÷9,5 mm PA112 cable size 9÷12 mm

Following codes have to be specified for spare cable glands: SP-PA(M)19/GK = with threated connection GK-1/2" ISO/UNI-6125 (tapered) SP-PA(M)19/NPT = with threated connection 1/2" NPT ANSI B2.1 (tapered) SP-PA(M)19/M = with threated connection M20x1,5 UNI-4535 (6H/6g).

This cable gland must be blocked with loctite or similar or with a locking nut.

Note: special cable clamps PA112 (PG12) available on request only as spare parts.

The valves must be connected to the power supply using the terminal board inside the solenoid

The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

Additional equipotential grounding can be also performed by the user on the external facility provided on the solenoid case

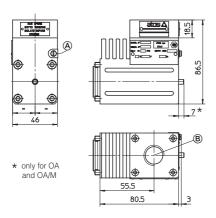
Minimum section of external ground wire = 4 mm².

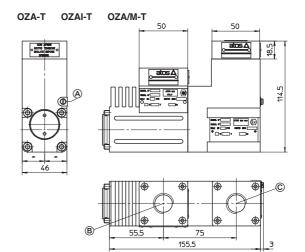
Minimum section of internal ground wire = the same of supply wire.

In order to reach the terminal board inside the solenoid, the top plate of the solenoid must be removed.

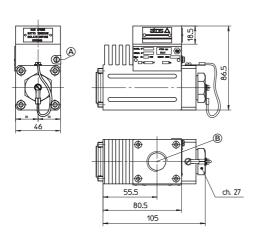
Solenoids are provided with threated connection for cable entrance: GK-1/2" GAS (ISO/UNI 6125) or M20x1,5 (UNI-4535) or 1/2"NPT (ANSI B2.1)

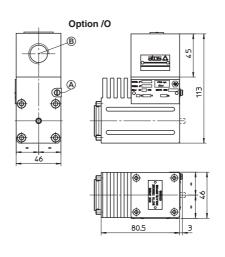


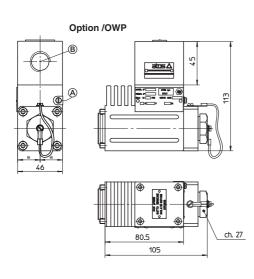


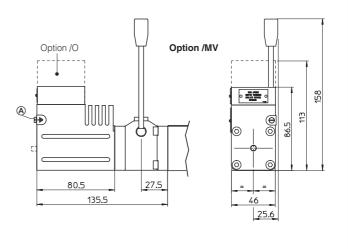


Option /WP









- \bigcirc = screw terminal for additional equipotential grounding
- **B** = Solenoid wiring

© = Position transducer wiring



1 = Coil 2 = GND 3 = Coil



1 = Output signal
 2 = Supply -15 V
 3 = Supply +15 V
 4 = GND